



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18649-7
Job Sheet 176387



W/S

Part No: RBT18649-7

Job Qty: 5 ea

Part Name: Main Rotor Hub Work Aid Item #7



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Created By: Logan David

Due Date: 5/14/18

Description:

Type: SOLD

Note: DWG RBT18649 Rev. A IPP Rev. A 18.04.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		5/14/18	0.00	0.00	Start Up Waterjet		<i>dc 18/04/2018</i>
110	Waterjet	5 pcs		5/14/18	0.00	0.42	Waterjet 2 OMAX		<i>dc 18/04/2018</i>
120	QC	5 pcs		5/14/18	0.00	0.00	QC2 Waterjet-4		<i>dc 18/04/2018</i>
130	QC	5 pcs		5/14/18	0.00	0.00	QC8-6		<i>38</i>
150	Outsource	5 pcs		5/14/18	0.00	0.00	Outsource4		<i>CT 18-05-17</i>
160	Packaging	5 pcs		5/14/18	0.00	0.00	Packaging2		<i>AT 18-05-17</i>
170	QC	5 pcs		5/14/18	0.00	0.00	QC6		<i>38</i>
180	Packaging	5 pcs		5/14/18	0.00	0.00	Packaging3-1		<i>MAY 09 2018</i>
190	QC21-SA	5 Ea		5/14/18	0.00	0.00	QC21		<i>21</i>

AT 18/05/17

GA 145 B

Part Op 110 - 1-Cut as per Dwg Dwg Rev: *A* Prog Rev: *A* 2-Deburr if necessary (Red Barn folder)
Descriptions: 150 - Issue P/O to GROUPE ALTECH; PO *03922* ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2
CLASS 2, Water sealant -Certificate of Conformity is required

MAY 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	.4880 sf (.0976 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	0	17	0

Part Specifications

Specifications could not be found.

Plex 4/20/18 3:56 PM dart.logan.david



Container No: S065708



Part: RBT18649-7

Job No: 176387

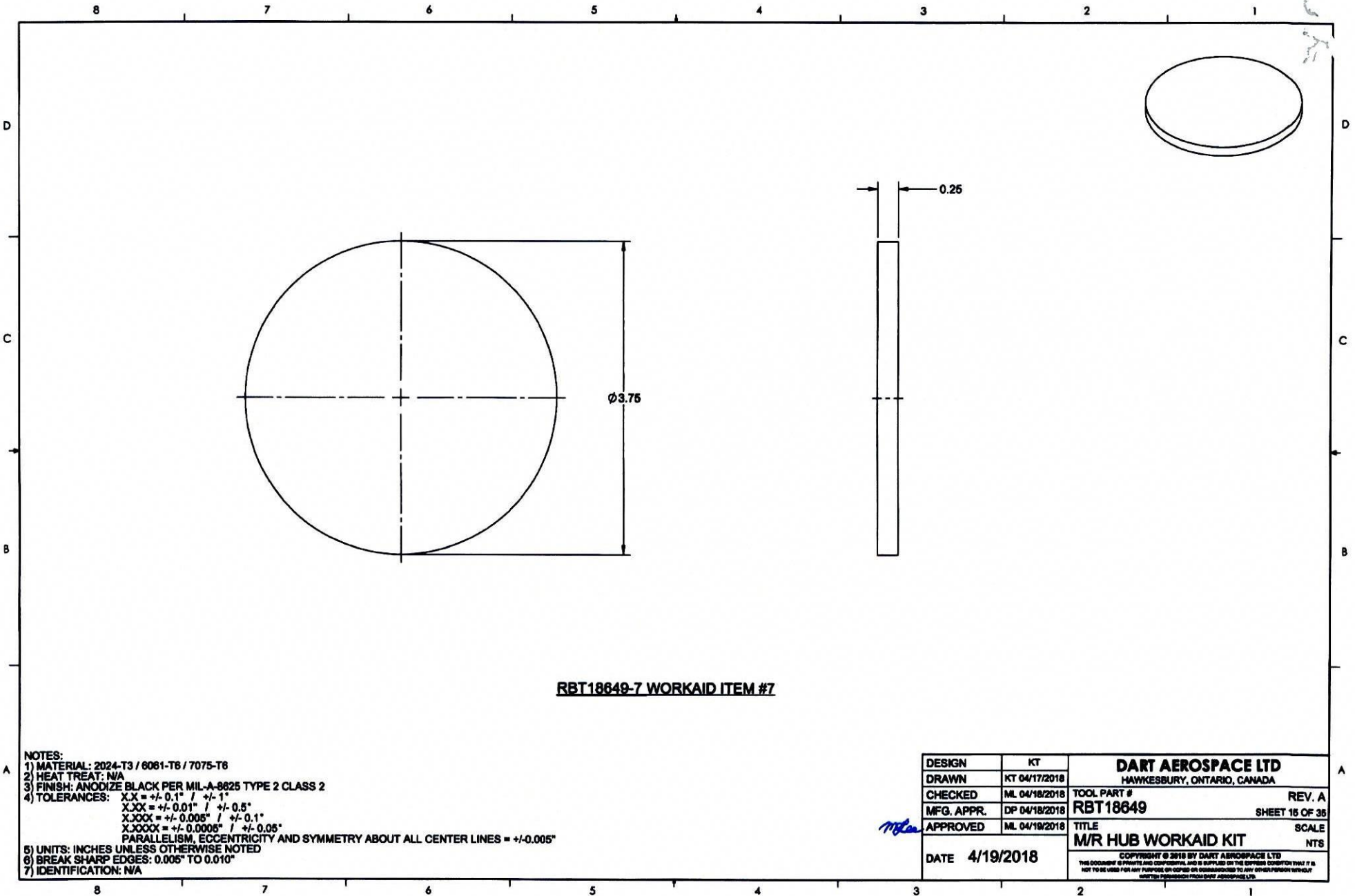
Serial No/Batch: S065708

Revision: A

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/26/18



RBT18649-7 WORKAID ITEM #7

NOTES:

- 1) MATERIAL: 2024-T3 / 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 04/17/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 04/18/2018	TOOL PART #	REV. A
MFG. APPR.	DP 04/18/2018	RBT18649	SHEET 15 OF 36
APPROVED	ML 04/18/2018	TITLE	SCALE
DATE 4/19/2018		M/R HUB WORKAID KIT	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039737**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039737
PO Date: 4/27/18
Due Date: 5/4/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170485-A	647.7703	Strut Assembly Issue P/O Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	5/4/18	20 pcs	0 pcs	20 pcs	\$14.75/pcs	\$295.00
2	176387	RBT18649-7	Main Rotor Hub Work Aid Item #7 -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
3	176378	RBT18649-19-2	Plate -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
4	176374	RBT18649-19-1	Base -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/4/18	5 pcs	0 pcs	5 pcs	\$6.33333/pcs	\$31.67
Grand Total:										\$390.00

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Certificat de Conformité / Certificate of Compliance

(008835-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

008835 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
03-May-2018		Aman		039737				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	647.7703 Rev.	647.7703 01 -CAD YELLOW 0.0005 THICK CAD PLATE IAW QQ-P-416F CLASS I TYPEII CAD PLATE SHOULD NOT BE TOO THICK AROUND TREAD MATERIAL STEEL	CADMIUM CH	20	20	0	0	0
2	RBT18649-7 Rev.	RBT18649-7 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
3	RBT18649-19-2 Rev.	RBT18649-19-2 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0
4	RBT18649-19-1 Rev.	RBT18649-19-1 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.